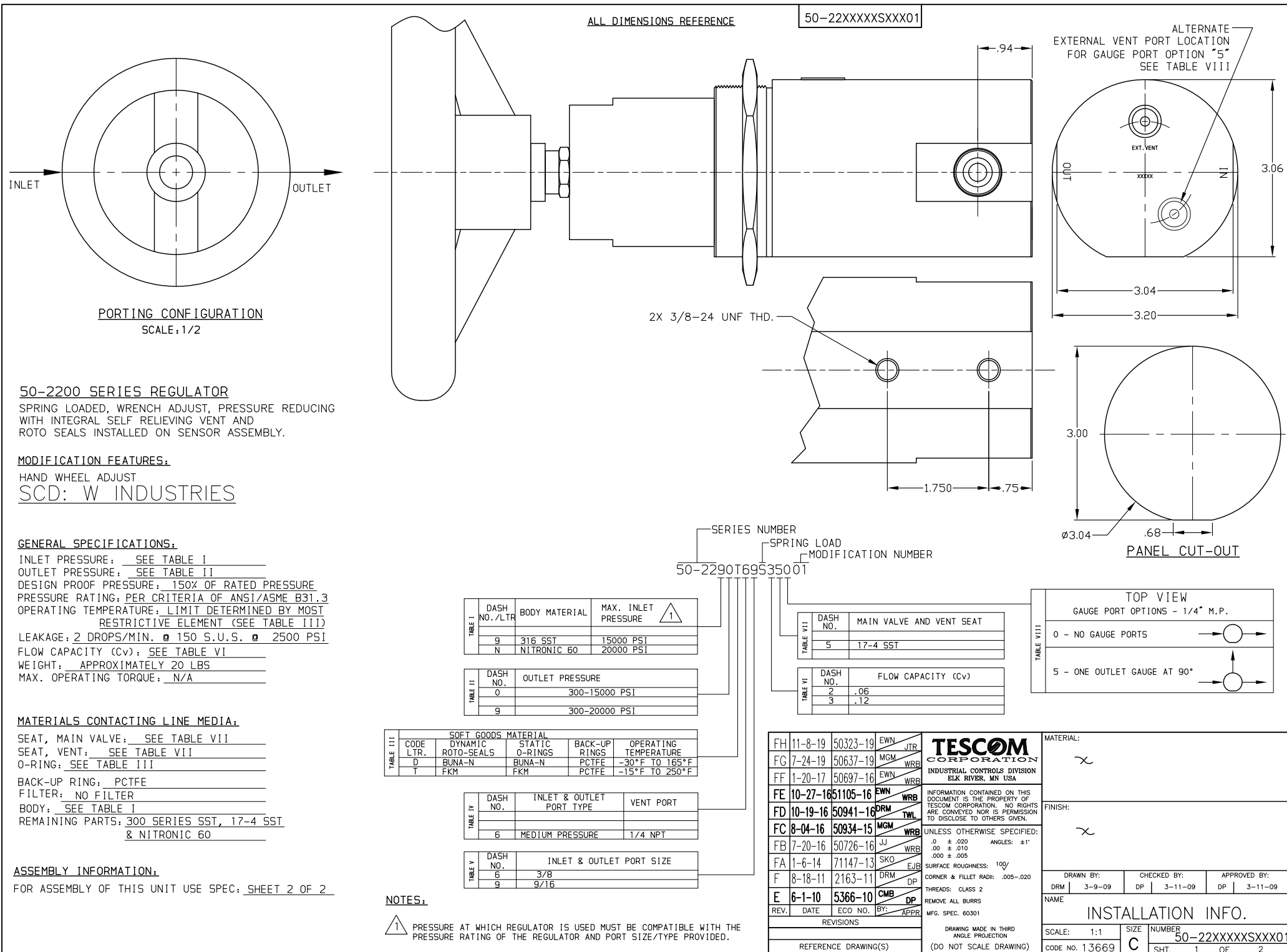




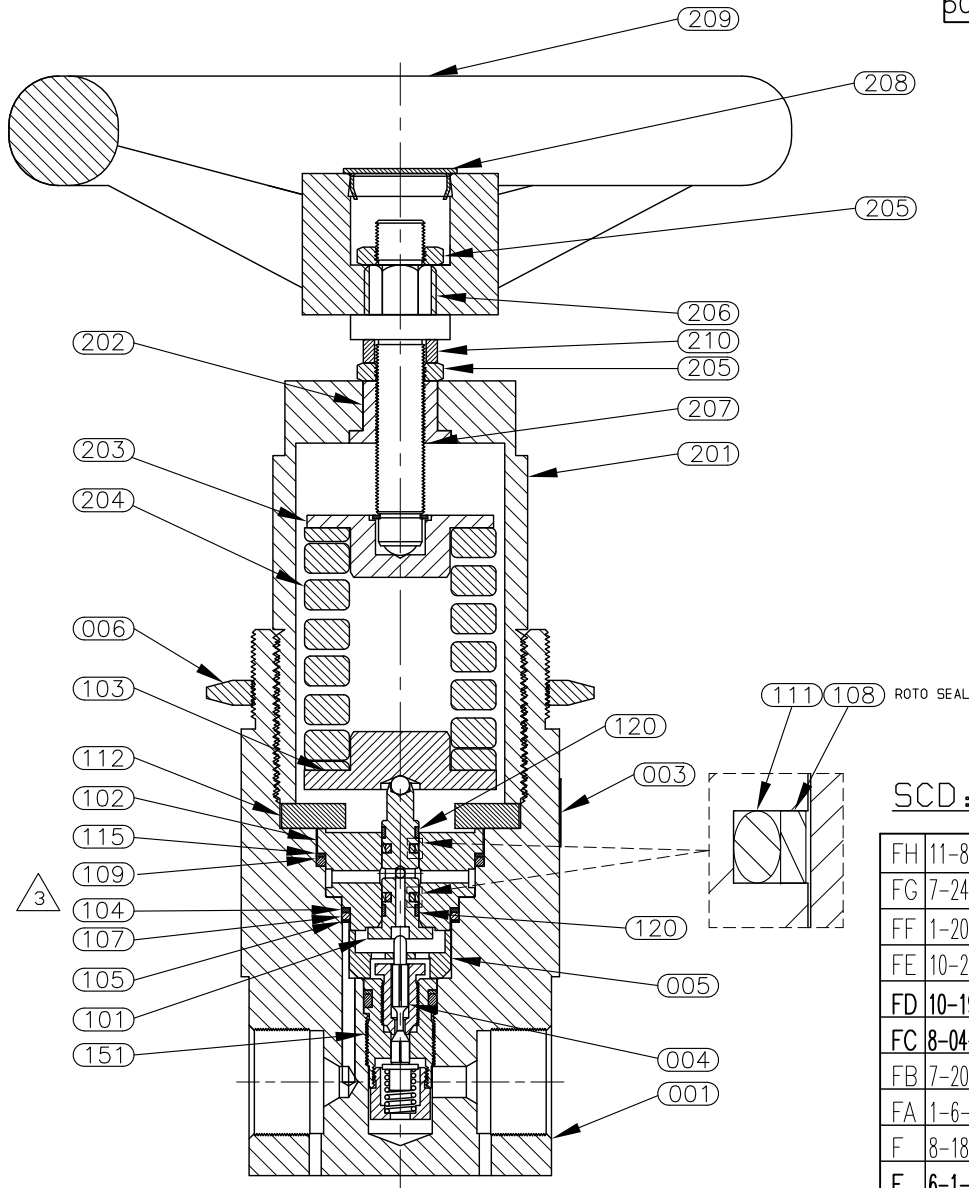
50-22XXXXXSXXX01

## NOTES:

1. BEFORE ASSEMBLY APPLY (P/N 9575) LUBRICANT ON ALL O-RING SURFACES;  
 THREADED PORTIONS OF FIND NO. 103 (CONICAL SURFACE OF SPRING CAP)  
 FIND NO. 151  
 FIND NO. 201

2. TORQUE VALUES:  
 FIND NO. 201 - - - 50 FT-LBS. FOR BRASS BODIES ONLY  
 100 FT-LBS. FOR SST BODIES ONLY  
 FIND NO. 205 - - - 75 IN-LBS.

- 3 BACK-UP RINGS, F/N 104 IS NOT USED WITH TEFLON O-RINGS.



50-2200: HANDWHEEL ADJUST  
 SELF VENTING  
 INTEGRAL SELF RELIEVING VENT  
 NO INTERNAL FILTER  
 METAL TO METAL SEAT  
 W/ROTO SEALS ON SENSOR  
 PIVOT BALL BETWEEN SENSOR AND SPRING PAD

SCD: W INDUSTRIES

|      |          |          |     |      |
|------|----------|----------|-----|------|
| FH   | 11-8-19  | 50323-19 | EWN | JTR  |
| FG   | 7-24-19  | 50637-19 | MGM | WRB  |
| FF   | 1-20-17  | 50697-16 | EWN | WRB  |
| FE   | 10-27-16 | 51105-16 | EWN | WRB  |
| FD   | 10-19-16 | 50941-16 | DRM | TWL  |
| FC   | 8-04-16  | 50934-15 | MGM | WRB  |
| FB   | 7-20-16  | 50726-16 | JJ  | WRB  |
| FA   | 1-6-14   | 71147-13 | SKO | EJB  |
| F    | 8-18-11  | 2163-11  | DRM | DP   |
| E    | 6-1-10   | 5366-10  | CMB | DP   |
| REV. | DATE     | ECO NO.  | BY: | APPR |

## REVISIONS

REFERENCE DRAWING(S)

**TESCOM**  
 CORPORATION  
 INDUSTRIAL CONTROLS DIVISION  
 ELK RIVER, MN USA

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UNLESS OTHERWISE SPECIFIED:  
 .0 ± .020 ANGLES: ±1°  
 .00 ± .010  
 .000 ± .005

SURFACE ROUGHNESS: 100/

CORNER &amp; FILLET RADII: .005-.020

THREADS: CLASS 2

REMOVE ALL BURRS

MFG. SPEC 60301

DRAWING MADE IN THIRD  
 ANGLE PROJECTION

(DO NOT SCALE DRAWING)

MATERIAL:

FINISH:

DRAWN BY:

DRM 3-4-09

CHECKED BY:

DP 3-11-09

APPROVED BY:

DP 3-11-09

NAME

ASSEMBLY INFO. 50-2200

SCALE:

CODE NO. 13669

SIZE

B

NUMBER

50-22XXXXXSXXX01

SHT. 2 OF 2