

Specifications

For other materials or modifications, please consult TESCO.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Operating Pressure

3500, 6000, 10,000 psig / 241, 414, 690 bar

Design Proof Pressure

150% maximum rated

Leak Rate

Bubble-tight

Ambient Operating Temperature

See Part Number Selector

Flow Capacity

VA Series Valve: $C_v = 0.75$

VG Series Valve: $C_v = 2.0$

Low Actuation Pressure Range

60 psig / 4.1 bar

Maximum Actuation Pressure

VA Series Valve: 125 psig / 8.6 bar

VG Series Valve: 150 psig / 10.3 bar

Actuation Times with 80 psig / 5.5 bar Actuation Pressure

VA Series Valve: 50 milliseconds

VG Series Valve: 75 milliseconds

MEDIA CONTACT MATERIALS

Body

Brass, 316 Stainless Steel

Seats

PCTFE, PEEK, ETFE (Tefzel®) ETFE, Polyimide (Vespe®)

Valve Stem

17-4 PH Stainless Steel

O-Rings

Nitrile, Buna-N, FFKM, Perfluoroelastomer (Kalrez®), FKM (Viton®-A), Ethylene Propylene, Urethane

Back-up Rings

PTFE, PCTFE

Remaining Parts

316 Stainless Steel, Brass

OTHER

Cleaning

CGA 4.1 and ASTM G93

Weight (approximate)

VA Series Valve: 3 lbs / 1.4 kg

VG Series Valve: 5 lbs / 2.3 kg

Kalrez®, Viton®, Tefzel®, Teflon®, and Vespe® are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM VA and VG Series are air operated valves offering normally open/normally closed capabilities, operating pressures of 6000, 10,000, and 15,000 psig / 414, 690, and 1034 bar, very high cycle life and optional integrated solenoid valve. Suitable for liquid and gas applications.

Applications

- High pressure cycling testing
- Pneumatic and hydraulic control panels
- R&D labs

Features and Benefits

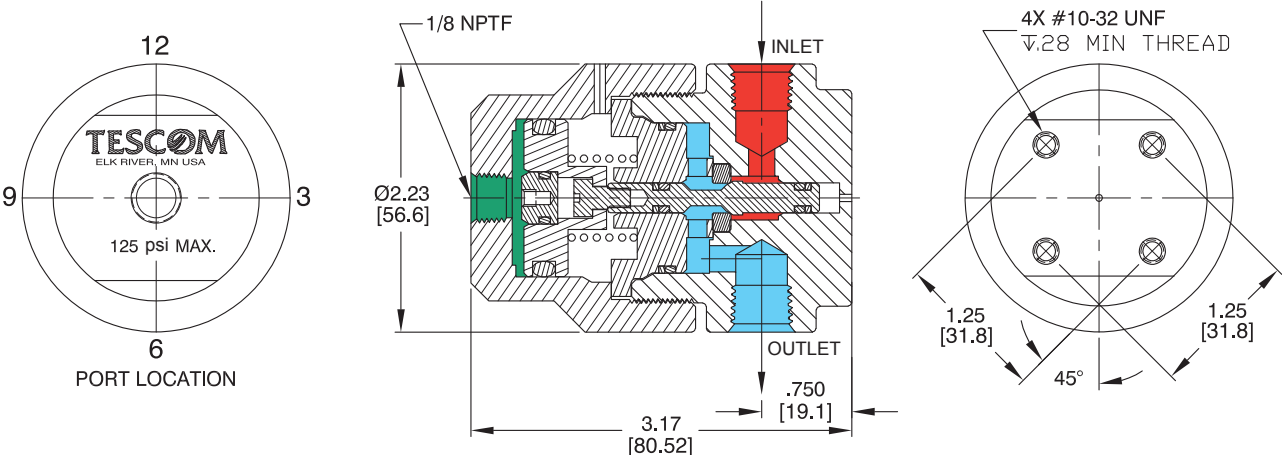
- Balanced poppet design means high reliability and exceptional cycle life
- High flow capacity: $C_v = 0.75$ or 2.0
- Normally open or normally closed
- Brass or 316 Stainless Steel machined bar stock
- Low actuation: 60 psig / 4.1 bar - minimum
- High operating pressure: 6000 psig / 414 bar maximum (Brass), 10,000 psig / 690 bar maximum (Stainless Steel)
- 15,000 psig / 1034 bar version is available
- Oxygen model is available that has passed adiabatic compression test per ISO 10524
- Optional pneumatic assist solenoid valve actuation (12V, 24V or 115V)

VA/VG SERIES

VA/VG Series Valve Drawings

VA SERIES

NORMALLY CLOSED VERSION

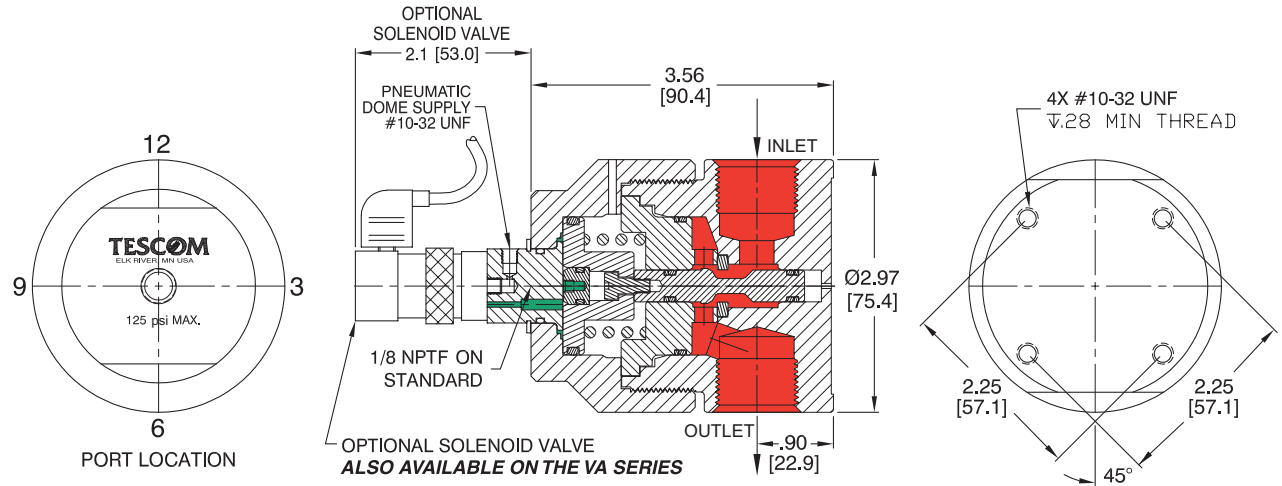


TOOLS FOR ASSEMBLY FOR VA VALVE

PART NO.	DESCRIPTION	QUANTITY	PART NO.	DESCRIPTION	QUANTITY
64082-1	Tool, Spacer	1	64096	Collet Spanner Wrench	1
64083-1	Tool, Base	1	64097	Collet, 1/4" / 6.35 mm	1
64095	Hex Collet Chuck	1	64084	Complete Kit	

VG SERIES

NORMALLY OPEN VERSION



All dimensions are reference & nominal
Metric [millimeter] equivalents are in brackets

100

100

100

100

1. **Introduction**

100

100

VA/VG SERIES

VG Series Valve Part Number Selector

Repair Kits, Accessories & Modifications are available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

VG SERIES

VG SERIES							For Non-Metallic Kit					
VG	C	1	CB				9	C	9	D	9	
SERIES	TYPE	BODY AND TRIM MATERIAL	SEAT				OPTIONS	PORT LOCATION 3 SIZE AND TYPE	PORT LOCATION 6 SIZE AND TYPE	PORT LOCATION 9 SIZE AND TYPE	PORT LOCATION 12 SIZE AND TYPE	
			SEAT MATERIAL	O-RING	MAXIMUM OPERATING PRESSURE	OPERATING TEMPERATURE*						
VG	C – Normally Closed P – Normally Open	1 – Brass 6 – 316 Stainless Steel	CB – PCTFE	Nitrile	Brass	-40°F to 165°F	9 – None C – CCL V – Solenoid Valve (24 volt) W – Solenoid Valve (12 volt)	C – 3/8" NPTF Inlet	C – 3/8" NPTF Inlet	C – 3/8" NPTF Inlet	C – 3/8" NPTF Inlet	
				Buna-N	3500 psig	-40°C to 74°C						
					241 bar	20°F to 165°F						
						-7°C to 74°C						
					Stainless Steel	-15°F to 165°F						
					3500 psig	-26°C to 74°C						
			CK – PCTFE	Kalrez®**		-40°F to 165°F		G – 1/2" NPTF Inlet	D – 3/8" NPTF Outlet	D – 3/8" NPTF Outlet	D – 3/8" NPTF Outlet	
						-40°C to 74°C						
						-40°F to 165°F						
						-40°C to 74°C						
						-40°F to 165°F						
						-40°C to 74°C						
			CV – PCTFE	FKM (Viton®-A)		-40°F to 165°F		J – 3/4" NPTF Inlet	G – 1/2" NPTF Inlet	G – 1/2" NPTF Inlet	G – 1/2" NPTF Inlet	
						-40°C to 74°C						
						-40°F to 165°F						
						-40°C to 74°C						
						-40°F to 165°F						
						-40°C to 74°C						
CE – PCTFE	Ethylene Propylene		-40°F to 165°F	L – 3/8" SAE Inlet	H – 1/2" NPTF Outlet	H – 1/2" NPTF Outlet	H – 1/2" NPTF Outlet					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
CU – PCTFE	Urethane		-40°F to 165°F	P – 1/2" SAE Inlet	J – 3/4" NPTF Inlet	J – 3/4" NPTF Inlet	J – 3/4" NPTF Inlet					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
PB – PEEK	Nitrile	Brass	-40°F to 165°F	K – 3/4" NPTF Outlet	K – 3/4" NPTF Outlet	K – 3/4" NPTF Outlet	K – 3/4" NPTF Outlet					
	Buna-N	6000 psig	-40°C to 74°C									
		414 bar	20°F to 250°F									
			-7°C to 121°C									
		Stainless Steel	-15°F to 250°F									
		10,000 psig	-26°C to 121°C									
	PK – PEEK	Kalrez®**						-40°F to 250°F	L – 3/8" SAE Inlet	L – 3/8" SAE Inlet	L – 3/8" SAE Inlet	L – 3/8" SAE Inlet
								-40°C to 121°C				
								-40°F to 165°F				
								-40°C to 74°C				
								-40°F to 165°F				
								-40°C to 74°C				
PV – PEEK	FKM (Viton®-A)		-40°F to 165°F	M – 3/8" SAE Outlet	M – 3/8" SAE Outlet	M – 3/8" SAE Outlet	M – 3/8" SAE Outlet					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
PE – PEEK	Ethylene Propylene		-40°F to 165°F	P – 1/2" SAE Inlet	P – 1/2" SAE Inlet	P – 1/2" SAE Inlet	P – 1/2" SAE Inlet					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
PU – PEEK	Urethane		-40°F to 165°F	R – 1/2" SAE Outlet	R – 1/2" SAE Outlet	R – 1/2" SAE Outlet	R – 1/2" SAE Outlet					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
VB – Polymide (Vespe®)	Nitrile	Brass	-40°F to 165°F	9 – None	9 – None	9 – None	9 – None					
	Buna-N	6000 psig	-40°C to 74°C									
		414 bar	20°F to 250°F									
			-7°C to 121°C									
		Stainless Steel	-15°F to 250°F									
		10,000 psig	-26°C to 121°C									
VK – Polymide (Vespe®)	Kalrez®**		-40°F to 250°F	9 – None	9 – None	9 – None	9 – None					
			-40°C to 121°C									
			-40°F to 250°F									
			-40°C to 121°C									
			-40°F to 250°F									
			-40°C to 121°C									
VV – Polymide (Vespe®)	FKM (Viton®-A)		-40°F to 165°F	9 – None	9 – None	9 – None	9 – None					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
VE – Polymide (Vespe®)	Ethylene Propylene		-40°F to 165°F	9 – None	9 – None	9 – None	9 – None					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
VU – Polymide (Vespe®)	Urethane		-40°F to 165°F	9 – None	9 – None	9 – None	9 – None					
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									
			-40°F to 165°F									
			-40°C to 74°C									

* Brass body is limited to +200 °F (93 °C) maximum.

** FFKM, Perfluoroelastomer (Kalrez®)

VA Series Valve Modules

Repair Kits, Accessories & Modifications are available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

63583 - C 6 CV

SERIES	TYPE	BODY AND TRIM MATERIAL	SEAT MATERIAL	BACK-UP RING MATERIAL	O-RING	MAXIMUM OPERATING PRESSURE	OPERATING TEMPERATURE*
63583	C – Normally Closed P – Normally Open	1 – Brass 6 – 316 Stainless Steel	AB – ETFE (Tefzel®)	PTFE	Nitrile, Buna-N	Brass 3500 psig / 241 bar	-40°F to 165°F / -40°C to 74°C 20°F to 250°F / -7°C to 121°C
			AK – ETFE (Tefzel®)	PTFE	Kalrez®**	Stainless Steel 3500 psig / 241 bar	-15°F to 250°F / -26°C to 121°C -40°F to 250°F / -40°C to 121°C
			AV – ETFE (Tefzel®)	PTFE	FKM (Viton®-A)		-40°F to 165°F / -40°C to 74°C
			AE – ETFE (Tefzel®)	PTFE	Ethylene Propylene		
			AU – ETFE (Tefzel®)	PTFE	Urethane		
				PTFE	Nitrile, Buna-N		
			CB – PCTFE	PTFE	Kalrez®**	Brass 3500 psig / 241 bar	-40°F to 165°F / -40°C to 74°C 20°F to 165°F / -7°C to 74°C
			CK – PCTFE	PTFE	FKM (Viton®-A)	Stainless Steel 500 psig / 241 bar	-15°F to 165°F / -26°C to 74°C -40°F to 165°F / -40°C to 74°C
			CV – PCTFE	PTFE	Ethylene Propylene		-40°F to 165°F / -40°C to 74°C
			CE – PCTFE	PTFE			-40°F to 165°F / -40°C to 74°C
			CU – PCTFE	PTFE	Urethane		
			PB – PEEK	PCTFE	Nitrile, Buna-N	Brass 6000 psig / 414 bar	-40°F to 165°F / -40°C to 74°C 20°F to 250°F / -7°C to 121°C
			PK – PEEK	PCTFE	Kalrez®**	Stainless Steel	-15°F to 250°F / -26°C to 121°C -40°F to 250°F / -40°C to 121°C
			PV – PEEK	PCTFE	FKM (Viton®-A)	10,000 psig / 690 bar	-40°F to 165°F / -40°C to 74°C
			PE – PEEK	PCTFE	Ethylene Propylene		
			PU – PEEK	PCTFE	Urethane		
			VB – Polyimide (Vespel®)	PCTFE	Nitrile, Buna-N	Brass 6000 psig / 414 bar	-40°F to 165°F / -40°C to 74°C 20°F to 250°F / -7°C to 121°C
			VK – Polyimide (Vespel®)	PCTFE	Kalrez®**	Stainless Steel	-15°F to 250°F / -26°C to 121°C -40°F to 250°F / -40°C to 121°C
			VV – Polyimide (Vespel®)	PCTFE	FKM (Viton®-A)	10,000 psig / 690 bar	-40°F to 165°F / -40°C to 74°C
			VE – Polyimide (Vespel®)	PCTFE	Ethylene Propylene		-40°F to 165°F / -40°C to 74°C
			VU – Polyimide (Vespel®)	PCTFE	Urethane		
			VG – Polyimide (Vespel®)	PCTFE	Buna-N 90 Duro		

* Brass body is limited to +200 °F (93 °C) maximum.

** FFKM, Perfluoroelastomer (Kalrez®)

VA/VG SERIES

VG Series Valve Modules



Learn more about common options.

For modifications, repair kits and accessories, contact factory.

Example for selecting a part number:

67270 - C 6 VV

SERIES	TYPE	BODY AND TRIM MATERIAL	SEAT MATERIAL	BACK-UP RING MATERIAL	O-RING	MAXIMUM OPERATING PRESSURE	OPERATING TEMPERATURE*
67270	C – Normally Closed P – Normally Open	1 – Brass 6 – 316 Stainless Steel	CB – PCTFE	PTFE	Nitrile, Buna-N	Brass	-40°F to 165°F / -40°C to 74°C
			CK – PCTFE	PTFE	Kalrez®**	3500 psig / 241 bar	20°F to 165°F / -7°C to 74°C
			CV – PCTFE	PTFE	FKM (Viton®-A)		-15°F to 165°F / -26°C to 74°C
			CE – PCTFE	PTFE	Ethylene Propylene	Stainless Steel	-40°F to 165°F / -40°C to 74°C
			CU – PCTFE	PTFE	Urethane	3500 psig / 241 bar	-40°F to 165°F / -40°C to 74°C
			PB – PEEK	PCTFE	Nitrile, Buna-N	Brass	-40°F to 165°F / -40°C to 74°C
			PK – PEEK	PCTFE	Kalrez®**	6000 psig / 414 bar	20°F to 250°F / -7°C to 121°C
			PV – PEEK	PCTFE	FKM (Viton®-A)		-15°F to 250°F / -26°C to 121°C
			PE – PEEK	PCTFE	Ethylene Propylene	Stainless Steel	-40°F to 250°F / -40°C to 121°C
			PU – PEEK	PCTFE	Urethane	10,000 psig / 690 bar	-40°F to 165°F / -40°C to 74°C
			VB – Polymide (Vespel®)	PCTFE	Nitrile, Buna-N	Brass	-40°F to 165°F / -40°C to 74°C
			VK – Polymide (Vespel®)	PCTFE	Kalrez®**	6000 psig / 414 bar	20°F to 250°F / -7°C to 121°C
			VV – Polymide (Vespel®)	PCTFE	FKM (Viton®-A)		-15°F to 250°F / -26°C to 121°C
			VE – Polymide (Vespel®)	PCTFE	Ethylene Propylene	Stainless Steel	-40°F to 250°F / -40°C to 121°C
			VU – Polymide (Vespel®)	PCTFE	Urethane	10,000 psig / 690 bar	-40°F to 165°F / -40°C to 74°C

* Brass body is limited to +200 °F (93 °C) maximum.

** FFKM, Perfluoroelastomer (Kalrez®)

POPULAR MODIFICATIONS

- Cartridge style for manifolds – fitting reduction
- Explosion Proof solenoid, Class I, Div I & II, Groups A, B, C, D
- Oxygen model is available that has passed adiabatic compression test per ISO 10524 (VA Series only)
- On/Off switch
- Hand Toggle actuated option
- Stepper motor options 24VDC (VA Series only)
- 15,000 psig / 1034 bar
- 20,000 psig / 1379 bar (VA Series only)
- High force actuator to prevent flow with high delta (VA Series only)
- Special porting including welded fittings
- Captured breather ports (bonnet and body)

For additional modifications, consult the factory.